

Machine installation and train schedule

Customer name :			
Contact :		Phone number :	
Machine model :			
Installation time :		Return time:	
Route :			
Date	Working progress	Finished situation	
The first day	<ol style="list-style-type: none"> 1. Check accessory parts ; 2. Confirm preparation job ; 3. Confirm installation layout ; 4. Put water tank ; 5. Put water to water tank ; 6. Put intensifier pump ; 7. Put hydraulic oil to intensifier pump ; 8. Y beam installation ; 9. X axis and y axis installation ; 10. Install cutting system ; 		
The second day	<ol style="list-style-type: none"> 1. Install auto abrasive feeder system ; 2. Connect air supply ; 3. Cutting water and cooling water installation ; 4. Connect high pressure pipe ; 5. Connect cutting table electric ; 6. Connect electric between cutting table and cnc controller ; 7. Connect electric between cnc controller and intensifier pump ; 8. Connect 380v voltage of intensifier pump ; 9. Connect 220v voltage of 220v voltage ; 		
The third day	<ol style="list-style-type: none"> 1. Cutting table limit and zero point commissioning ; 2. Cutting table valid travel commissioning ; 3. Lubrication system commissioning ; 4. X axis and Y axis vertically commissioning. 5. Intensifier pump commissioning ; 6. Cutting system commissioning ; 7. Trial cutting sample and try machine working ; 8. Cutting sample and check as per standard. 		

	9. Confirm the machine working acceptance and signed.	
The forth day	<ol style="list-style-type: none"> 1. Train how to make cutting file <ol style="list-style-type: none"> a) Drawing by AutoCAD to .dxf file b) How to use NCStudio (5 axis) 2. Train how to use software fundamental function : <ol style="list-style-type: none"> a) Turn on/off cnc controller system b) Manual menu usage. c) Auto menu usage d) Common use data setting 3. Test cutting file making progress and simulate cutting. 	
The fifth day	<ol style="list-style-type: none"> 1. Train how to operate 2. The preparation job before starting, <ol style="list-style-type: none"> a) Abrasive usage includes filter, stock and adjustment of abrasive volume. b) Air pipe installation and air pressure adjustment. c) Transfer abrasive pipe installation. d) Cutting methods by manual. e) Cutting methods by auto. 3. Test how to operate and train operator drawing and cutting. 	
The sixth day	<ol style="list-style-type: none"> 1. How to operate review and practice <ol style="list-style-type: none"> a) Cutting file practice b) Operation practice 	
The seventh day	<ol style="list-style-type: none"> 1. Daily maintainance item ; 2. Train how to solve common problem. (pls check training item confirmation letter) ; <ol style="list-style-type: none"> a) Cutting table common trouble ; b) Cnc controller common trouble ; c) Intensifier pump common trouble ; 3. Training item acceptance and signed ; 	
The eighth day	1.return	